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D3913-15
Job Sheet 168366



Part No: D3913-15

Job Qty: 16 ea

Part Name: Wide Handle Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/19/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV D SHEET 5 IPP Rev:A new issue DD 10.03.19 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	16 Ea		11/18/17	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	16 pcs		11/19/17	0.00	1.00	Waterjet1		SC
110	QC	16 pcs		11/19/17	0.00	0.00	QC2		SC DAS
120	QC	16 pcs		11/19/17	0.00	0.00	QC8		38
140	Packaging	16 pcs		11/19/17	0.00	0.00	Packaging3		D.M.V. 9-88 17-18-19
150	QC21-SA	16 Ea		11/19/17	0.00	0.00	QC21		DAS 21

NOV 29 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S11GA	2	136	0	0

Part Specifications

Specifications could not be found.

Plex 11/13/17 3:35 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____	Step #: _____	MRB (QS1042) Approval					
Description Work Order D		Job No: 168366 Mfg Date: 11/27/17 Start up Operation D3913-15 PART NO: Revision: Operation: Change No:					
		Completed By _____ Lead hand / Supervisor Approval Verification _____					
		QC / QA Coordinator Approval _____					
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; border-right: 1px solid black;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Job No: 168366 Mfg Date: 11/27/17 Start up Operation D3913-15 PART NO: Revision: Operation: Change No:			
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